

# EcoStretch™

## SPECIFICATIONS

Composition	Average Thickness	Carrier	Certifications	
PU	85-90 microns	Adhesive polyester	 <small>15.HIT.75858 Hohenstein HTTI</small>	REACH compliant  

## APPLICATION INSTRUCTIONS

Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
	Blade	Pressure	Speed	Time	Temperature	Pressure	Peel
cotton, polyester, poly/cotton blends, elastan (Not suited for treated and dye sublimated textiles)	45°	50-60 gf	20 cm/sec	5 seconds	120°C : ≤ 150g/m² 150°C : > 150g/m²	Medium (2,5/3,5 bar)	hot

- Cut and weed the material
- Recommendation: Preheat the lower platen at 120°C for 5 seconds
- Place the decoration on the garment
- Apply following the recommended parameters
- Remove the carrier hot

### PRODUCT HIGHLIGHTS

- Very low transfer temperature and quick application
- Waterbased compound
- Elastic material

 **NOTE:** We highly recommend to perform a test before launching a production

 It is recommended to wait 24hrs before stretching the material. This will allow the adhesive to crystalize and adhere to the fabric properly.

## CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Dry cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	Position
Up to 40°C, best inside-out	YES best inside-out	YES (delicate)	NO	Up to 2 years	Between 18 and 26°C	Away from sunlight and dust	Vertical

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents

 This document can be subject to variations. Updated versions are available on [www.siser.com](http://www.siser.com). For further information, please contact our sales office.



Siser s.r.l.  
Viale della Tecnica, 18  
36100 Vicenza - Italy

Tel. +39 0444.287960  
Fax +39 0444.287959  
[info@siser.it](mailto:info@siser.it)  
[www.siser.com](http://www.siser.com)

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